



XTM 182i MIG Inverter



- 230V Single Phase
- 180A @ 20% Duty Cycle
- Compact and Portable
- Synergic Control Trolley with Built in Storage Drawer
- Dual Digital Display
- Accepts 15kg (300mm) Spools
- IP23S
- Supplied with Regulator and MIG Torch
- 2T/4T Trigger Latching, Separate Button
- 3 Years Return to Base Warranty
- Manufactured to IP23S, ISO/IEC 60974-1, ISO/IEC 60974-6 and RoHS Compliant

Technical Information

PARAMETER	VALUE
Style	Compact
Machine Type	Inverter
Maximum Current	180A
Wire Feed Speed	2-15 m/min
Voltage	18-26.5V
Spool Size	300mm (15kg)
Feed Box	4R
Wire Size	0.6-1.0mm
Duty Cycle	180A @ 20%
Input Voltage	230V 1P
Input Current (Max)	32A
Minimum Fuse Rating	32A
KVA	7.36
Enclosure Protection	IP23S
Dimensions (mm)	1020 x 470 x 930
Weight (kg)	52

LIGHTWEIGHT PORTABLE MIG INVERTER MACHINE

Multi Mode

The XTM 182i is capable of welding up to 6mm thick material. The synergic control allows rapid setup of the welding process.

TIG and MMA Welding

The multi-mode inverter also allows MMA and TIG welding.

STOCK CODE	DESCRIPTION
XTM182i	180A MIG Inverter
XTM182i-P1	Machine with MIG Torch & Regulator

Accessory Information

STOCK CODE	DESCRIPTION
CKE403	Electrode Holder Cable Kit x 3m
CKC403	Earth Cables Clamp Kit x 3m
ECR1500-30ER	Eco-Grip Max® 150A MIG Torch 3m
PRO1500-30ER	Pro-Grip Max® 150A MIG Torch 3m
E700123	Argon Regulator Single Stage 2 Gauge
WP17V-12-2i	WP17V Torch Package x 12.5ft
XR935H	Everyday Light Reactive Helmet – Black



WARRANTY VALID FOR UK AND EIRE ONLY